



**PRODUCT HEALTH INFORMATION SHEET
INK JET PRINT CARTRIDGE; COLOR: P/N 1382060**

Revised 12/05/97

Lexmark International, Inc.
740 New Circle Rd. NW
Lexington, Kentucky 40550-1876 Information: 1-606-232-3000
Emergency: 1-606-232-3333

Lexmark has determined that Material Safety Data Sheets are not required for print cartridges. For customer convenience, Lexmark provides product information in this familiar format.

SECTION 1 - PRODUCT IDENTIFICATION

Name: Ink Jet Print Cartridge; Color

P/N: 1382060

Family: Contains water soluble ink

Product Use: 2070 Jet Printer

SECTION 2 - GENERAL COMPOSITION OF INKS CONTAINED IN CARTRIDGE

COMPONENT	PERCENT (wt.)
Tetraethylene Glycol	6-12
Hydroxylated Alkane	4-9(1)
Water Soluble Dye	1-3 (2)

Note: (1) New Jersey Trade Secret Registration No: 80100451-5004p

(2) Dye corresponding to color of ink:

Magenta: New Jersey Trade Secret Registration No: 80100451-5005p

Cyan: New Jersey Trade Secret Registration No: 80100451-5006p

Yellow: New Jersey Trade Secret Registration No: 80100451-5007p

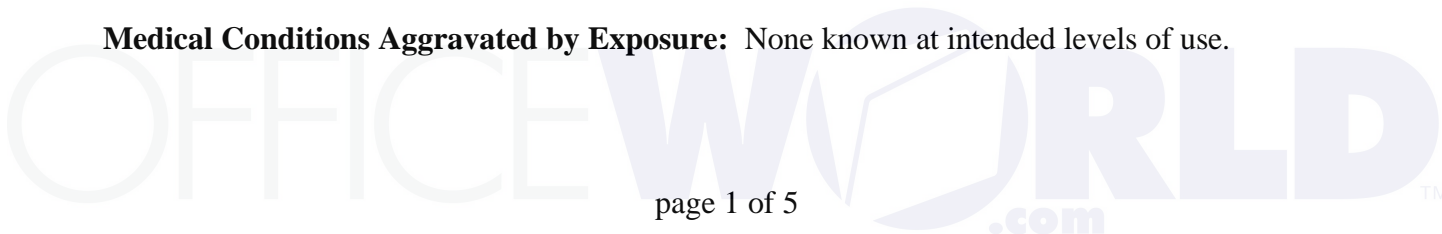
SECTION 3 - HAZARDS IDENTIFICATION

The following information is based on data obtained from testing of the ink and on characteristics of ink component chemicals.

Primary Routes of Entry: Skin contact, ingestion of ink

Signs and Symptoms of Exposure: Ink stains on skin or mucus membranes (mouth, eyes & nose) may cause discomfort.

Medical Conditions Aggravated by Exposure: None known at intended levels of use.



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POTENTIAL HEALTH EFFECTS:

Inhalation: Short Term Exposure - If ink mist is inhaled, respiratory tract irritation may occur. Exposure not probable with intended use.
Long Term Exposure - No adverse chronic effects known. Exposure not probable with intended use.

Skin Contact: Short Term Exposure - Low acute dermal toxicity. The ink may be slightly irritating to skin.
Long Term Exposure - No adverse chronic effects known. Significant exposure not probable with intended use. Ink is not a dermal sensitizer.

Eye Contact: Short Term Exposure - Ink may be slightly irritating to the eye.
Long Term Exposure - No adverse chronic effects known. Exposure is not probable with intended use.

Ingestion: Short Term Exposure - Low acute oral toxicity. Exposure not probable with intended use.
Long Term Exposure - No adverse chronic effects known.

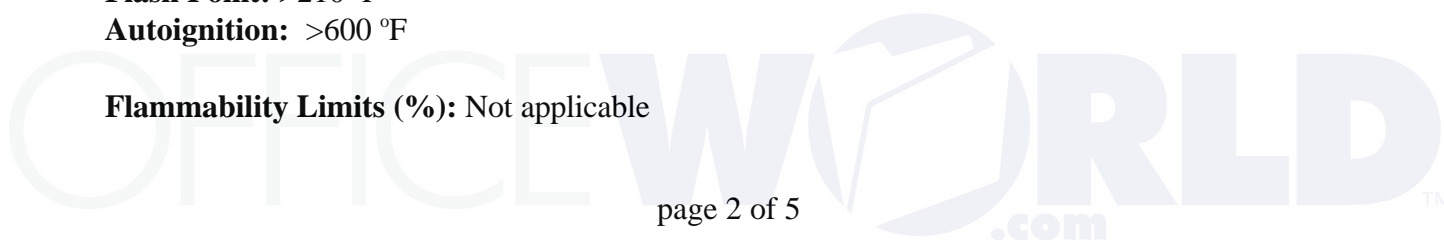
SECTION 4 - FIRST AID MEASURES

Inhalation: Remove to fresh air. Seek medical attention if breathing becomes difficult.
Skin Contact: Remove contaminated clothing. Flush affected area with water. Seek medical attention if irritation develops and persists.
Eye Contact: Flush immediately with plenty of water. Remove contact lenses and continue flushing for at least 15 minutes. Seek medical attention if irritation develops and persists.
Ingestion: Immediately rinse mouth out with plenty of water. If within 30 minutes after ingestion, give victim a small glass of water or milk (NEVER give anything by mouth to an unconscious person). Contact physician or poison center. Do not induce vomiting unless instructed to do so by a physician or poison center.

SECTION 5 - FIRE FIGHTING MEASURES

Flash Point: >210 °F
Autoignition: >600 °F

Flammability Limits (%): Not applicable



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Extinguishing Media: Water, foam, carbon dioxide or dry chemical

Firefighting: Fire may produce small amounts of hazardous decomposition products such as carbon dioxide, carbon monoxide, and unidentified organics. NIOSH approved self contained breathing apparatus may be required if a large number of cartridges is involved.

Fire and Explosion Hazard: No unusual fire or explosion hazards are known for this product.

Hazardous Combustion Products: Oxides of carbon, organic acids, low molecular weight organics.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

The volume of liquid in a cartridge is minimal. Absorb small ink spills with cloth or paper towels or other suitable material. Place in a container for disposal. For large spills, involving a large number of cartridges, dike around spill with absorbent material. Transfer contaminated diking material to separate, suitable containers for recovery or disposal. Ventilate area and wash spill site after material pickup is complete. Keep waste out of sewers, watershed and waterways. See section 13 for information on the disposal of recovered material.

SECTION 7 - HANDLING AND STORAGE

To avoid damage to cartridge and accidental contact with ink - KEEP OUT OF REACH OF SMALL CHILDREN.

STORE IN A COOL, DRY PLACE.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits: No workplace exposure limits have been established.

Ventilation: None required with intended use. Mechanical room ventilation is recommended.

Eye Protection: None required for intended use in printer.

Protective Clothing: None required for intended use in printer.

Gloves: None required for intended use in printer.

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SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Description: Printer cartridge with sealed ink reservoirs. Ink has faint odor.

Vapor Pressure: <0.1 psi (excluding water)

Melting Point: Not applicable

Freezing Point: Ink; 19-20 °C

Pressurized: No

Boiling Point: Ink; 206 °C

pH: Ink; 8.5-8.7

Specific Gravity (H₂O = 1): Ink; 1.03

Water Solubility: Ink is water soluble.

Evaporation Rate: Ink 1.1-1.2 ug/s

SECTION 10 - STABILITY AND REACTIVITY

Conditions to Avoid: None known

Incompatibilities: None known

Hazardous Decomposition: Oxides of carbon, acid gases, low molecular weight organics

Polymerization: This product will not polymerize.

SECTION 11 - TOXICOLOGY INFORMATION

Acute Toxicity: Ink not acutely toxic. LD₅₀ (oral, rat) > 2500 mg/kg

Chronic Toxicity: Not expected to be chronically toxic based on component information, volume, concentration, and intended use.

SECTION 12 - ECOLOGICAL INFORMATION

No data available

SECTION 13 - DISPOSAL INFORMATION

This product is not a listed or hazardous waste in accordance with Federal Regulation 40 CFR Part 261. If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, it is the responsibility of the product user to determine at the time of disposal whether a material has been contaminated and should be classified as a hazardous waste. In accordance with RCRA 40 CFR Sections 264.314 and 265.314, the placement of any liquid in landfills is prohibited. Disposal is subject to local, state and federal regulations.

SECTION 14 - TRANSPORTATION INFORMATION

This product is not regulated as a hazardous material by the DOT.

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SECTION 15 - REGULATORY INFORMATION

All ingredients are registered under the **Toxic Substances Control Act (TSCA)** or under polymer exemption.

All ingredients are exempt, registered or considered registered (polymers) under **European Inventory of Existing Commercial Chemical Substances (EINECS)**.

All ingredients are exempt, registered or considered registered (polymers) under the **Canadian Domestic Substances List (DSL)**.

None of the product ingredients are listed as **Emergency Planning and Community Right-to-Know Act (EPCRA)- Section 302: Extremely Hazardous Substances (EHS)**.

None of the product components are present above the minimum quantities of listed chemicals in **EPCRA Section 313 Supplier Notification**.

This product contains no known materials at levels which the State of California has found to cause cancer, birth defects or other reproductive harm - **California Proposition 65**.

This product contains no ingredients at concentrations above the MSL de minimus concentration- **Massachusetts Right-to-Know**.

This product contains no ingredients at concentrations above the de minimus concentration- **Pennsylvania Right-to-Know**.

SECTION 16 - OTHER

Disclaimer: Information is most current known to Lexmark at the time of preparation and is believed to be accurate. No warranty as to its accuracy or completeness is expressed or implied.

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